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Chapter 11 Carbon Nanotubes as Electrical Interfaces with Neurons

William Lee and Vladimir Parpura

Abstract Carbon nanotubes (CNTs) are emerging as promising nanomaterials for 13 biomedical applications. Due to their unique structural, mechanical and electronic 14 properties, CNTs can be used as electrical interfaces with the brain in particular 15 with neurons. CNT-based neural interfaces/electrodes have been employed in cell 16 culture and in vivo; they offer advantages over standard metal-based electrodes in 17 terms of monitoring and stimulation of neuronal activity. One of the challenges for 18 interfacing brain and machine is the biocompatibility of the materials used for elec-19 trode construction. While CNTs appear biocompatible, the exposure limits have not 20 been set thus far. An appropriate (inter)national standards/rules for the use of CNTs 21 need to be established before CNT-based electrodes/devices can be used in human 22 subjects. 23

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26 Abbreviations

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28	BBB	blood-brain barrier
	CNTs	carbon nanotubes

- ²⁹ DRG dorsal root ganglion
- ³⁰ EEG electroencephalogram
- ³¹ ERP event-related potentials
- ³² MEA microelectrode array
- 34 MWNTs multi-walled CNTs
- 35 PPy polypyrole
- 36 RGCs retinal ganglion cells
- 37 SWNTs single-walled CNTs
- 38 TiN titanium nitride
- 39 40

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VACNFs vertically aligned carbon nanofibers 46 three-dimensional 3D

11.1 Introduction

Carbon nanotubes (CNTs) are emerging as one of the most promising nanomate-53 rials for applications in electronics, aerospace and biomedicine. In this chapter we 54 discuss the use of CNTs as electrical interfaces with the brain in particular with 55 its electrically excitable cellular components, neurons. We begin with a primer on 56 CNTs unique structural, mechanical and electronic properties, which have captured 57 the attention of physicists, chemists and material scientists and prompt the use of 58 CNTs in biomedical applications (Section 11.2). This is followed by a discussion 59 of a subset of experimental approaches using CNT-based neural interfaces in cell 60 culture and in vivo to illustrate the advantages that CNTs can offer over standard 61 metal-based electrodes in terms of monitoring and stimulation of neuronal activity 62 (Section 11.3). Finally, we briefly discuss biosafety of CNTs and raise the concern 63 as to the lack of exposure limit guidance to date (Section 11.4). 64

11.2 Primer on Characteristics of CNTs

Detailed description of the structure, properties and modification/functionalization 69 of CNTs is available elsewhere [1, 2]. Briefly, CNTs are composed of graphene 70 sheets rolled into cylinders, which have a hollow core. The cylindrical ends can 71 be capped with a fullerene dome. Based on the number of concentric graphene 72 cylinders within CNTs, they are classified into single-walled CNTs (SWNTs), 73 double-walled CNTs, or multi-walled CNTs (MWNT). SWNTs commonly have 74 their diameters between 0.7 and 2 nm, although their diameter down to 0.4 nm 75 have been reported [3, 4]. MWNTs have an outer diameter that typically ranges 76 from 2 to 100 nm, while the inner diameter varies between 1 and 3 nm. The 77 length of synthesized CNTs is typically in the µm range, although SWNTs up 78 to 4 cm have been reported [5]. CNTs have an exceptional mechanical strength 79 with a Young's modulus of ~1 TPa. They are chemically relatively inert and 80 non-biodegradable. In addition, CNTs exhibit unique electrical properties. CNT 81 conductivity is endowed by the conformation of their hexagonal graphene lattice, 82 which can be arm-chair, zig-zag, or chiral. They can be metallic or semi-conductive. 83 In metallic CNTs, the graphene hexagonal lattice can be arranged in any of the 84 three configurations, with all arm-chair CNTs being metallic. In semi-conductive 85 CNTs, the lattice can be arranged in a zig-zag or chiral configuration. The combined 86 physical properties make CNTs a durable nanomaterial for bio-engineering, espe-87 cially in applications where a sustained presence of the material is desirable, such 88 as stimulation/recording electrodes for interface with neural elements as discussed 89 below. 90

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11.3 CNT-Based Neural Interfaces for Stimulation and Monitoring of Neuronal Activity

An in-depth review on neural stimulation/recording electrodes is available else-94 where [6]. One of the challenges in designing electrodes for neural interfaces is 95 to maximize delivery of electrical stimulation to cells with high selectivity, while 96 minimizing tissue damage. In recording mode, electrodes with high sensitivity, as 07 98 evidenced by high signal to noise ratio, are desirable. Amongst the nanomaterials available to date, CNTs display desirable properties for use in stimulation/recording 99 electrodes. (i) CNT-based electrodes have been successfully miniaturized while they 100 do not seem to inflict tissue damage. (ii) CNTs have the ability to operate as bal-101 listic conductors which aids in lowering impedance and increasing charge transfer. 102 103 (iii) CNTs display exceptional flexibility and they can be twisted and bent to a large degree, although they are five times mechanically stronger than steel [7]. These traits 104 are advantageous for materials to be used for microelectrodes that would penetrate 105 through the tissue. Such properties of CNTs allowed for their use in stimulating and 106 monitoring of neuronal activity at various levels of spatial domains [see definition of 107 levels in Ref. [8]], which includes (i) stimulation of action potentials/ Ca²⁺ excitabil-108 ity in a small group of neurons in culture using CNT films of multi-electrode 109 arrays, (ii) stimulating and recording from neurons in hippocampal organotypic 110 slice cultures as well and in the whole mount mouse retina, (iii) stimulation of and 111 recording from rat and monkey cortices, and (iv) recording human electroencephalo-112 gram (EEG) through a CNT-based attachment to the superficial skin layer. We 113 114 describe below a subset of experimental approaches demonstrating such usage of CNTs. 115

Liopo et al. [9] demonstrated the ability to electrically stimulate neural cells 116 directly through a CNT substrate. In this study, the neuroblastoma x glioma NG108 117 cell line or rat dorsal root ganglion (DRG) cells were cultured on planar and 118 transparent SWNT films deposited onto overhead transparencies, i.e. polyethylene 119 terephthalate sheets (Fig. 11.1a). NG108 cells and DRG neurons were subjected 120 to electrophysiological recordings using a whole-cell patch clamp configuration 121 to monitor the electrical activity of individual cells. These cells were then elec-122 trically stimulated either via a patch pipette or through a conductive SWNT film 123 (Fig. 11.1b and c). Recorded currents due to two different stimulation methods 124 appear qualitatively similar, indicating that an SWNT film can be used as a stim-125 ulation platform. Subsequent studies have demonstrated that various planar CNT 126 films can be used for cellular growth and direct electrical stimulation of cultured pri-127 mary neurons [10, 11], NG108 cells [12] and differentiated neural stem cells [13]. 128 129 The ability of CNTs to deliver electrical stimulation to neurons can be attributed to their conductivity and their intimate contacts with neurons as revealed by elec-130 tron microscopy [10–12, 14]. It should be noted, however, that while whole-cell 131 patch clamp allows stimulating the same cell that is recorded from, CNT film stim-132 ulation excites the entire population of cells that are residing on the film which 133 134 also serves as a planar growth scaffold/substrate. Since CNTs films/deposition is amenable to miniaturization, one possible solution for achieving the use of CNTs for 135



recording/stimulation of individual neurons, or a small group of these cells, within
 the network is to generate a so-called microelectrode array (MEA).

Wang et al. [15] developed a CNT-based MEA comprised of pillars made of ver-162 tically aligned conductive MWNTs (Fig. 11.2). The size, the geometry and location 163 of the CNT pillars can be precisely controlled by lithography. CNT pillars elec-164 trodes have rectangular ($30 \times 30 \,\mu\text{m}$, $50 \times 50 \,\mu\text{m}$, or $100 \times 100 \,\mu\text{m}$) or circular 165 (50 µm in diameter) geometry with a height of 40 µm (Fig. 11.2a-c). Pillars were 166 integrated onto a pre-patterned microcircuit and they were individually address-167 able. These electrodes have high charge injection capacity and operate without 168 faradic/electrochemical reactions, that otherwise can lead to irreversible damage of 169 the electrodes and surrounding tissue. Thus, they represent a prototype for efficient 170 and biocompatible interfacing for neural prosthesis. Indeed, the authors demon-171 strated a potential of the MEA approach for neuronal stimulation by using cultured 172 neurons. Dissociated hippocampal neurons were plated onto MEAs. Cells displayed 173 viability and neurite outgrowth consistent with the previously shown biocompatibil-174 ity of MWNTs [16, 17]. Rather than directly recording electrical activity of neurons, 175 the authors assessed neuronal intracellular Ca²⁺ excitability due to electrical stim-176 ulation via CNT pillars. For dynamic Ca^{2+} imaging a fluorescent Ca^{2+} indicator 177 was used. Since an inverted microscope was used while CNTs were nontranspar-178 ent, the fluorescence emission from cells directly on the CNT pads could not be 179 visualized. However, neurons that were in near proximity of stimulating electrodes 180



Fig. 11.2 Electrical stimulation of hippocampal neurons grown on an MWNT-based micro-213 electrode array (MEA). (a) CNT-based MEA comprised of pillars made of vertically aligned 214 conductive MWNTs and having either rectangular ($30 \times 30 \,\mu$ m) or (b) circular ($50 \,\mu$ m in diam-215 eter) geometry with a height of 40 μ m. (c) Pillars are integrated onto a pre-patterned microcircuit 216 and they are individually addressable. Hippocampal neurons grown on MEA (100 \times 100 μ m 217 pillars) were electrically stimulated (white arrow). (d) Neurons loaded with a fluorescent Ca^{2+} indicator before and after electrical stimulation, which causes the increase in intracellular Ca2+ 218 levels in neurons in contact with each other and a CNT pillar (black arrowheads in c). Note that 219 neurons that were not in contact with CNT pillars show no changes in intracellular Ca²⁺ excitabil-220 ity (*left, dashed oval*; also see c). (e) Time course of intracellular Ca^{2+} dynamics due to repetitive 221 cell stimulation. Modified from [15], with permission

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showed increases in intracellular Ca^{2+} levels seen as the increase in the fluorescence intensity (Fig. 11.2d). Repeated stimulation paradigm caused transient increases in intracellular Ca^{2+} levels (Fig. 11.2e). In contrast, neurons that were not in contact with CNT pillars show no changes in intracellular Ca^{2+} excitability. Taken together, these experiments show that MEA made out of CNTs have potential for use in tissue and show promise as bio-compatible and efficient electrodes.

Yu et al. [18] used vertically aligned carbon nanofibers (VACNFs), a form of carbon material closely related to MWNTs, to generate MEAs which they utilized to stimulate neurons and record from these cells in cultured organotypic hippocam-pal slices. In this study, 40 individually addressable VACNF electrodes, 10 µm in height and spaced 15 µm apart, were arranged in a linear array with a total length of 600 μm (Fig. 11.3a). Individual VACNF electrodes assumed a cone-like geometry, which aids their penetration of the tissue leading to improved electrical interface with neurons (Fig. 11.3b). VACNF electrodes had effective radius of up to $\sim 17 \,\mu m$ [see Fig. 2 in Ref. [18]]. Although such size of VACNF electrodes is smaller than traditional metal surface electrodes, the electrical noise level recorded for VACNFs electrodes was comparable to that of various metal-based MEAs reported elsewhere



Fig. 11.3 Vertically aligned carbon nanofibers (VACNFs) forming MEA record spontaneous electrical activity within the slice. (a) Individually addressable VACNF electrodes were arranged in a linear array (light micrograph). (b) An individual VACNF electrode assumes cone-like geometry (electron micrograph). (c) A hippocampal slice on a VACNF MEA (light micrograph).
 (d) Spontaneous action potential discharges/firing from a slice recorded by MEA is sensitive to tetrodotoxin (TTX; the time point of application indicated by the *vertical dashed line*), a blocker of voltage-gated Na⁺ channels, confirming a neuronal source for spontaneous activity. Modified from [18], with permission

[see detailed comparison on p. 2190 of Ref. [18]]; the average noise level was 271 inversely proportional to the electrode dimensions. The recording noise level of 272 VACNF MEAs assessed in solution was favorable to enable extracellular record-273 ings from cultured organotypic hippocampal slices. Prior to use of VACNF MEA 274 for recordings from slices, the chips were treated with a mixture of cell adhesion 275 permissive substrates poly-1-lysine and laminin to aide the adherence of slices to the 276 chip. Slices cultured separately were then applied onto chips (Fig. 11.3c) and were 277 held in place using a nylon mesh. Spontaneous electrical activity was simultane-278 ously recorded in CA3 pyramidal and dentate gyrus granule cell layers; this activity 279 could be blocked by tetrodotoxin, a blocker of voltage-gated Na⁺ channels underly-280 ing action potentials producing spikes in the recordings (Fig. 11.3d). Conversely, the 281 removal of the inhibitory inputs by the addition of bicuculline, a blocker of gamma-282 amino butyric acid receptors type A, resulted in epileptiform activity. In addition 283 to recording of spontaneous neuronal electrical activity, the application of stimuli 284 between two VACNF electrodes resulted in evoked field potentials. Taken together, 285 this study demonstrated that VACNF-based MEAs can deliver stimuli to the tis-286 sue and record from it with improved spatial control compared to CNT films. The 287 three-dimensional (3D) cone-like protrusions offer recordings from single units with 288 amplitudes doubled from those seen in metal-based MEAs [19]. A lingering issue 289 with the use of VACNF-based MEA, shared with conventional metal-based elec-290 trodes, is the rigidity of their surfaces. Namely, neural cells display sensitivity to the 291 mechanical stiffness of the scaffold [20, 21]. Consequently, to improve the use of 292 VACNF MEAs, Nguyen-Vu et al. [22] implemented VACNF brush-like electrodes 293 that have been additionally coated with the conductive polymer polypyrole (PPy). 294 Such co-deposition approach found applications when using CNTs for recordings 295 of neuronal activity in vivo [see below Ref. [23]]. 296

Shoval et al. [24] implemented the use of MWNT MEAs, which were produced 297 and packaged as previously reported [25], to record from whole-mount retinas. 298 Here, the deposition of CNTs onto titanium nitride (TiN) patterned substrate results 299 in highly conductive and porous/rough CNT islands/electrodes with low impedance 300 [25], which represent a good cell-adhesive surface as neurons entangle into a 3D 301 CNT matrix [26]. Bare TiN electrodes were designed to be porous achieving high 302 surface area and low impedance as well. Freshly isolated whole mount retinas where 303 placed onto MEAs with the retinal ganglion cells (RGCs) layer facing down. It 304 should be noted that RGCs represent the output cells from the retina encoding 305 the information transfer to the cortex by the frequency of their action potential 306 discharges. In many of the retinal dystrophies, these cells may remain intact to 307 transmit information, while photoreceptors degenerate. Consequently, there is an 308 urge to develop retinal implants that would by pass photoreceptors and directly 309 opto-electrically couple to RGC. Nonetheless, whole-mount retinas were restrained 310 onto chips using a polyester membrane filter. For comparison two chips were used: 311 bare TiN MEAs and MEAs containing additional coating with CNTs. In both cases, 312 some of the CNT or TiN islands on the chip were not electrically accessible, thus 313 do not represent any of the 60 active electrodes within the MEA (Fig. 11.4a). 314 These "spare" islands appear to assist in stabilizing the whole tissue. All islands 315



several µm. Electrical recordings from retinas indicate that both types of electrodes
 can record spontaneous activity with RGCs discharging burst of action poten tials (Fig. 11.4b and c). Individual electrodes of both types of MEAs appeared to
 record from at least two RGCs simultaneously as two sets of signal amplitudes

were clearly designated. The quality of recordings, however, were much better with 361 CNT-coated electrodes, as evidenced by decreased levels of baseline noise to half of 362 that seen in TiN electrodes and by more than doubled amplitudes of recorded action 363 potential amplitudes, resulting in a exceptionally high signal-to-noise ratio of the 364 CNT-coated electrode and clear single unit recordings (Fig. 11.4c, high amplitude 365 signals). Over time (minutes to hours) the number of electrodes that could record 366 RGCs activity increased on both type of chips. The amplitude of action poten-367 tials recorded from TiN electrodes were stable, while recordings from CNT-coated 368 electrodes kept improving over time, showing enhanced amplitudes of recorded 369 action potentials with a 2% per minute increase; recordings lasted up to several 370 hours. This time-dependent improvement in recordings made by CNT-coated elec-371 trodes could be attributed to improved coupling between electrodes and the tissue. 372 Moreover, the stimulation proof-of-concept experiments were executed. Stimulation 373 via an individual CNT-coated electrode (80 µm in diameter) can be used to record 374 evoked action potentials generally on a single neighboring electrode (200 µm spac-375 ing). Taken together, the results of this study indicate that CNT-based MEAs have 376 promise for use in vivo. 377

Keefer et al. [23] established a procedure to coat planar and 3D electrodes with 378 MWNTs and compared their performances with the uncoated electrodes using cul-379 tured neurons, the motor cortex of anaesthetized rats, and the V4 region of the visual 380 cortex of a conscious trained monkey. The initial experiments were done on pla-381 nar MEAs in the absence of any brain cells. Deposition of CNTs on indium-tin 382 oxide based MEAs reduced the impedance of electrodes by ~20 fold and increased 383 the charge transfer by ~45 fold. Follow-up experiments used dissociated cultures 384 of frontal cortical neurons plated onto MEAs with bare gold surfaces or MEAs 385 containing an additional coating with CNTs. Both gold and CNT surfaces were 386 permissive substrates for neuronal growth. Spontaneous activity of the established 387 neuronal networks could be recorded for up to 3 months in culture with similar 388 success with either of MEA. However, the stimulation delivered via CNT-coated 389 MEAs was more effective than that of the bare gold-based MEAs, a finding consis-300 tent with the CNTs' ability to lower impedance and increase charge transfer. One 391 consequence of such an effect by the CNTs was a decrease in noise levels by $\sim 65\%$. 392 which led to the increased sensitivity of CNT-coated MEAs, without a change in 393 their selectivity. These proof-of-principle experiments using planar MEAs were fol-394 lowed by 3D electrodes and work in vivo. Commercially available 3D tungsten 395 and stainless steel sharp electrodes were over-coated with CNTs. Once again, when 396 tested in solution, these electrodes outperformed the bare metal electrodes by offer-397 ing lower impedance and higher charge transfer. This performance could be further 398 enhanced if CNTs were co-deposited with conductive polymers such as PPy which 399 itself has been previously proven successful in experiments in vivo [27]. Two dif-400 ferent animal models were used to test CNT-coated sharp electrodes: motor cortex 401 (controlling limb movement) of anesthetized rats and V4 cortex (involved in per-402 ception of form-with-color) of an awake trained monkey. In experiments with rats, 403 two parallel electrodes, referred to as stereotrodes, one coated with CNTs and the 404 other bare tungsten, spaced apart by 125 µm, were used. For experiments with the 405 monkey cortex, the animal's task was to look at a flashing color square

(form-with-color) on a screen, while recordings were performed using 406 "stereotrodes" spaced 1 mm apart and containing one uncoated stainless steel (con-407 trol) and another CNT-coated electrode (Fig. 11.4). In both in vivo experimental 408 models, CNT-coated electrodes outperformed their paired control electrodes in 409 terms of reduced noise (~17 dB) and increased sensitivity of detection (on average 410 7.4 dB more power) of spontaneous electrical neuronal activity throughout various 411 ranges of acquisition frequencies (1-1000 Hz) relevant to brain (patho)physiology 412 (Fig. 11.5a). As one would predict from their mechanical strength, CNTs endured 413 the advancement of electrodes through the dura mater and remained intact even after 414 recordings were completed, as assessed by electron microscopic investigation of the 415 used electrodes (Fig. 11.5b). Taken together the coating of planar and 3D electrodes 416 with CNTs allowed for their enhanced performance while recording neuronal elec-417 trical events in culture and in vivo. Thus, these hybrid electrodes could now be 418 readily tested in exciting ongoing projects in the field of brain-machine interfaces, 419 such as, the restoration of movement in tertraplegia [28]. Of course this should not 420 occur with adequate testing for biosafety of CNT-based devices. 421

Thus far, we outlined the development of CNT-based electrodes used in direct contact with neural cells/brain tissue. However, it is commonly accepted that the safest way to record neural electrical activity is by using the EEG, since it is noninvasive procedure where electrodes are placed on a scalp. The location of such electrodes in humans is about 2–3 cm away from the surface of the cortex so that the electrical signal has low amplitude. Consequently, EEG recordings are generated by a rather large population of neural cells that are synchronously active. It

433 Fig. 11.5 CNT-coated 434 electrodes record electrical activity in the primate visual 435 cortex. (a) Power spectra 436 obtained from CNT-coated 437 and bare (control) metal 438 electrodes indicate enhanced 439 performance by CNT-coated electrodes. (b) CNT-coated 440 electrode after recording from 441 the monkey cortex. While 442 insulating thin layer is peeled 443 back (right arrow) from its 444 original near the tip position (white line, left arrow) during 445 penetration through the dura 446 mater, the covalently attached 447 CNTs at the electrode tip 448 remain intact (inset). 449 Modified from [23], with permission 450

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should be noted that in addition to neuronal signals, the current flow created by glial cells contributes to the EEG. For example, glial Müller cell potentials have a time course similar to a component in the electoretinogram, referred to as the b wave [29]. Additional consequence of low amplitude measurements presents itself in the skin preparation for EEG recordings, which requires the use of electrolytic gels and takes several minutes per electrode. Owing to the diffusion of such gels into the skin, there is an additional requirement for stabilization of recordings. To overcome some of these limitations, Ruffini et al. [30] developed a dry electrophysi-ology sensor based on MWNTs to record the EEG from humans. Arrays of MWNTs were grown on silicon disks to form brush like structures (Fig. 11.6a); individual MWNTs were 50 nm in diameter and 10–15 μ m length/height. Disks containing an array of MWNTs were then diced into squares $(1 \times 1 \text{ cm})$ and mounted onto commercial active electrodes with on-site amplification (Fig. 11.6b). As a standard for comparison, conventional electrodes were used. Both types of electrodes were connected to a commercial research electrophysiology recording system. Prior to the use on human, a series of tests were run on a pig skin to record test signals applied beneath the skin. Here, commercial electrodes were applied using an electrolytic gel, while CNT-based electrodes were applied "dry" without skin preparation. The





results showed similar performance of two types of electrodes. It should be noted, 496 however, that CNT-based electrodes only penetrated the superficial layer of skin 497 owing to the MWNT length/height. They caused neither pain nor any skin reaction 498 as reported by a human subject who was subjected to EEG recordings when dry 499 CNT and wet commercial electrodes were placed next to each other on the scalp for 500 comparison of their performances. The recordings were done simultaneous using 501 both types of electrodes using the protocol that encompassed spontaneous EEG and 502 event-related potentials (ERP). Spontaneous EEG consisted of two periods, one with 503 eves open and the other with eves shut, where the subject did not perform a task, 504 allowing recording of β and α waves, respectively. ERP were tested in response to 505 an auditory stimulus. In all conditions, dry CNT electrodes performed similarly to 506 the commercially available state of the art research-oriented wet electrodes. 507

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511 11.4 Biosafety of CNTs

The promising and exciting possibilities for the use of CNTs in biomedical applica-513 tions also raise concerns about their safety and exposure limits [reviewed in Refs. 514 [31, 32]]. Besides the above described use of CNTs in electrodes for neural inter-515 faces, they are also emerging as a tool for targeted drug delivery [reviewed in Ref. 516 [33]] and, in this context, understanding of their biodistribution and biostability 517 is necessary. This knowledge could also be relevant to the applications of CNTs 518 in neural interfaces, since there is a possibility that CNTs could leach out from 519 electrodes and get distributed systemically if they can pass the blood-brain barrier 520 (BBB). Biodistribution of a variety of functionalized SWNTs indicate that, follow-521 ing their delivery to the circulation, their blood retention can vary between 1 hour 522 and 1 day, depending on the animal model used and modifications of SWNTs; the 523 excretion/clearance of SWNTs via biliary and renal pathways is evident [34–37]. 524 Interestingly, the biodistribution of CNTs in the brain 24 hours after their intra-525 venous injection is much lower than that in the spleen and lungs, although these 526 organs are all highly vascularized, suggesting that the intact BBB can effectively 527 shield the entrance of CNTs into the brain [35]. Conversely, whether the BBB pre-528 vents CNTs that leach out from implanted electrodes in the brain to exit into the 529 circulation has not yet been determined. However, even if this proves to be a clear-530 ance pathway, CNTs available in the circulation would be at very low quantities, so 531 that such a scenario highly likely represents a trivial issue. Consequently, a pressing 532 concern presents itself in the possible direct effects that CNTs may have on neural 533 cells, which they contact as being an integral part of CNT-based electrodes. 534

The current literature on safety exposure limits and toxcitiy of CNTs on neural cells is limited. Most of the CNT toxicity studies were done using non-neural cells or cell-lines; these in vitro studies reported that the exposure to CNTs increased oxidative stress and cell death in a dose-dependent manner [38–43]. However, some of these studies were performed in such a manner that they do not directly address the toxicity effect solely attributed to CNTs. For instance, the synthesis of CNTs

often involves the use of a metal catalyst, in which the residual content in CNTs 541 could be responsible for some of the observed toxic effects. Hence, non-purified 542 CNTs, containing higher content of a metal catalyst, have been shown to be more 543 potent in inducing oxidative stress in macrophages than the purified CNTs [44, 45]. 544 Nonetheless, the length of CNTs can contribute to differential cellular response. 545 The degree of inflammatory response to subcutaneously applied CNTs in vivo was 546 greater for 825 nm in length CNTs than for shorter 220 nm in length CNTs [46]. 547 It should be noted, however, that no severe inflammatory response, such as necro-548 sis, was observed around both CNTs examined. Therefore, an evaluation of CNTs' 549 effect on cells/tissue must take into consideration the type of CNTs and the presence 550 of impurities. 551

The development of CNT-based materials for biomedical applications is still at 552 its infancy, and it is timely to investigate effects of CNTs on neural cells/tissue 553 before CNT-based devices become wide-spread in use. A recent in vitro study 554 showed that CNTs are biocompatible with neural cells [47]. However, a more sys-555 tematic approach, using a variety of CNTs, is needed to address acute and long-term 556 effects that CNTs may have on the brain and the whole living organism in order to 557 establish safety guidance for the use of this promising nanomaterial in biomedical 558 applications in the near future. 559

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⁵⁶³ 11.5 Concluding Remarks and Future Directions

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The intent of this chapter was to review the use of CNT-based neural interfaces for 565 stimulation and monitoring of neuronal activity. Owing to unique physical prop-566 erties of this nanomaterial, CNT-based electrodes have potential to replace bare 567 metal electrodes for many of the medical applications, most notably brain-machine 568 interfaces. Further improvement in CNT-based electrodes may include their chem-569 ical modifications, so they can detect various transmitters [discussed in Ref. [48]]. 570 However, the use of CNT-based electrodes in human subjects must not occur without 571 adequate testing. It is encouraging that systemic administration of CNTs [36] indi-572 cates that this form of carbon does not have any deleterious effect on mammalian 573 health. This pilot study could be used as a springboard to determine safe exposure 574 limits, both general and brain-specific, in humans. From the stance of implantation 575 in the brain, the chronic response of the tissue to the resident CNT-based electrodes 576 will have to be compared to the "classical" electrodes that have been in use for 577 decades [49]. Although the retention of CNTs on planar electrodes over the period 578 of ~3 months has been demonstrated [23], similar studies will need to be performed 579 with the CNT-coated 3D electrode arrays using even longer implantation times, 580 before we can make a full assessment of CNTs biocompatibility. 581

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